

**Nexo-Flex ACS-850** is a one component, permanently flexible, RTV (Room Temperature Vulcanizing) mildew-resistant silicone sealant that is the industry standard. The product's tough chemical resistance makes it a worry-free solution for a wide range of applications.

**Nexo-Flex ACS-850** provides excellent adhesion to cultured marble, tile, glass, vinyl, aluminum, and sheet metal without the need for a primer. The product is engineered to cure rapidly when exposed to atmospheric moisture, to form a durable tight bond that contractors and installers count on. A wide range of packaging options provides users with total flexibility in how the product is applied.

**DIRECTIONS FOR USE:** Read and understand technical data sheet completely before beginning installation. Always do a test area to ensure product satisfaction and to become familiar with proper application techniques.

**SURFACE PREPARATION:** The substrate must be clean, frost free and free of any oils, greases or incompatible sealers that may interfere with adhesion. Do not apply if surface is contaminated.

**APPLICATION:** Cut nozzle to desired bead size. Apply with caulking gun, forcing sealant onto the substrate. Tool if necessary.

**CLEAN-UP:** Clean excess material with mineral spirits or similar solvent.

**CURING:** Under normal conditions (70°F, 50% RH) material cures at roughly ¼" per 48 hours. The higher the humidity and temperature, the faster the cure.

## FEATURES:

- Approved for Cultured Marble
- Excellent Adhesion to Glass
- Window & Door Approved
- Easy to Gun, Easy to Tool
- Non-Sag & Slump
- Non-Paintable

 **EcoFRIENDLY + VOC COMPLIANT**

CHEMICAL & PHYSICAL PROPERTIES	
Skin Time	Less than 15 minutes @ 70°F / 50% RH
Tack Free Time	Less than 45 minutes @ 70°F / 50% RH
Cure Rate	¼" Bead per 48 Hrs
VOC	< 30 g/L, less water and exempt solvents
Shore A	20 +/- 5
Sag/Slump	Minimal; < 0.2"
Tensile Strength	160-200 psi
Staining	None
Service Temperature	-40 - 300°F
UV Rating	Do not use in areas subject to UV light
Density	Approx. 8 lbs/gal

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