

# XTRABOND®2500

## CO-POLYMER SEALANT & ADHESIVE



XtraBond®2500 is a single component, permanently flexible, high performance adhesive/sealant designed from cutting-edge co-polymers. The product is engineered to deliver excellent adhesion and performance with a wide variety of roofing substrates, tile, concrete, clay, slate, pre-painted metals, masonry, stone, aluminum, and sheet metal – without the need of a primer.

XtraBond®2500's advanced ultra-clear chemistry provides a highly durable bond that will not crack, and is ideal for applications that are exposed to high winds. The product cures quickly and provides a smooth, paintable surface.

### FEATURES

- Reduces Tile Chatter & Shifting
- Approved for High Wind Areas
- Excellent Adhesion
- Paintable

### APPLICATIONS

- Gutter & Sheet Metal
- Siding & Trim
- Industrial
- Roofing

### Weather Defense System

This XtraBond® product is a part of the XtraGuard Weather Defense System™, an integrated product line of building components developed from advanced materials research that increase the durability and comfort of residential and commercial structures by effectively managing moisture. The product's aggressive adhesion and compatibility with all major building materials makes it a critical link in the XtraGuard Weather Defense System, when combined with the company's complete line of Wraps and Flashing Products.

### Who is Premier?

This XtraBond® product is manufactured and distributed by Premier Building Solutions, a manufacturer of high performance systems that provide protection in commercial and residential buildings – as well as a variety of other industrial and transportation applications.

The company's history of innovation has led to the development of breakthrough adhesive chemistries and new industrial-strength products that help customers increase the efficiency and durability of their critical assets.

### For orders or more information contact:

**Caliber Supply, LLC**

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**Caliber-Supply.com**



# XTRABOND<sup>®</sup>2500

## CO-POLYMER SEALANT & ADHESIVE



### PROPERTIES:

<b>Skin Time</b>	Internal Method	< 25 minutes
<b>Tack Free Time</b>	ASTM C 679	< 25 minutes
<b>VOC</b>	EPA Method 24	< 315 g/L, less water and exempt solvents
<b>Shore A</b>	ASTM C661	50 ± 5
<b>Tensile Strength</b>	ASTM D412	325 ± 25 psi
<b>Extrusion Rate</b>	ASTM D603	None
<b>Density</b>	ASTM D1475	8.2 ± 0.1 lbs/gallon
<b>Vertical Sag</b>	ASTM C2202	None
<b>Elongation</b>	ASTM D412	550 ± 50%

**SPECIFICATIONS:** XtraBond<sup>®</sup>2500 meets or exceeds the requirements of ASTM C920 Type S, Grade NS, Class 12.5, Use NT, M, A & O.

**COLORS:** Ultra Clear.

**SURFACE PREPARATIONS:** The substrate must be clean, frost free and free of any oils, greases or incompatible sealers that may interfere with adhesion. Do not apply if surface is contaminated. It is recommended to test all substrates prior to applications.

**DIRECTIONS:** For best results, prepare a clean surface. Cut nozzle to desired bead size and puncture inner seal. Apply with caulking gun, forcing sealant onto the substrate, then tool if needed. Clean excess material with mineral spirits or similar solvent.

**STORAGE:** Material is to be stored under controlled dry environment (below 75° F). Use within 12 months from date of manufacture.

## PACKAGING



CARTRIDGES

**LIMITED LIFETIME WARRANTY:** This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Building Solutions, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

Premier Building Solutions specifically disclaims and makes no warranties, express or implied, about this product, its merchantability, or its fitness for a particular purpose. All recommendations, directions, and suggestions for its use are consistent with our testing and research for a variety of applications, but no promises, guarantees, or warranties are being made with regard to its use, whether or not consistent with the directions, or its effectiveness for any given application. Users of this product should do so in compliance with all applicable laws and regulations. User of this product should conduct its own field test, to assure results.